



# BUICK ZONE SERVICE BULLETIN

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BUICK MOTOR DIVISION • GENERAL MOTORS CORPORATION • FLINT, MICHIGAN 48550

TO Zone Service and Parts Managers  
Zone Managers  
Asst. General Sales Managers  
Regional Managers  
Internal List

DATE April 15, 1966

SUBJECT Dual 4 Barrel Carburetor Installation on the Skylark Gran Sport  
1965 and 1966

Several inquiries have been made from the field requesting information about installing two four-barrel carburetors on the Skylark Gran Sport. Since this package is not available as a factory option or a dealer option, the dealer can, by ordering individual parts, compose the 2 x 4 barrel setup.

The parts required to install the 2 x 4 barrel setup are listed in this bulletin by part number and group number.

Carburetor adjustments were sent out in Dealer Letter 66-128 for the 2 x 4 barrel installation on the Wildcat Gran Sport and Riviera Gran Sport which is available as a factory option. These specifications should be used for the Skylark Gran Sport.

Shown in Figure 1, is the assembly layout of the installation of the 2 x 4 barrel setup that is used on the 1966 Wildcat and Riviera Gran Sport Models. It is basically the same setup that is used on the Skylark Gran Sport.

On the Skylark it will be necessary to rework the throttle operating rod as it was not designed for this Model, and also the coil has been moved to the fire wall.

Shown in Figures 2 and 3 are actual photos of the 2 x 4 carburetor in a 1966 Skylark Gran Sport. Some variation can be seen between Figure 1 and Figures 2 and 3, but with very little difficulty, the changes can be made.