

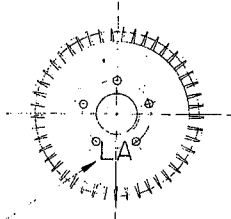
BUICK MOTOR DIVISION  
GENERAL MOTORS CORPORATION  
FLINT, MICH. U.S.A.

FIG. NO. 1012

1370304  
3-31-65

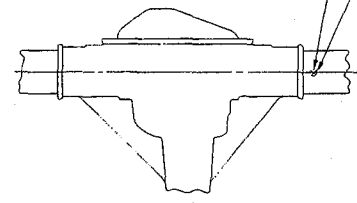
REAR AXLE MARKINGS FOR ASSEMBLY PLANTS

AXLE TYPE	MFG. AXLE CODE	AXLE ASSEM. NUMBERS	RATIO	REMARKS	SERIES
STANDARD DIFFERENTIAL	L A	1399910	2.78	WITH BRAKES	43427-67-69, 43669, 44427-37-67-69 AUTO. 43435, 43635 AUTO. & 3-SP SYNC.
	L B	1399895	3.08	WITH BRAKES	43427-67-69, 43669, 44427-37-67-69 3-SP SYNC. 43327-67-69, 43569, 44327-37-67-69 AUTO.
	M B	1399909	3.08	WITH BRAKES	44255-65, 44455-65 AUTO.
	L G	1395165	3.08	WITH BRAKES	44 GS AUTO.
	L C	1399896	3.23	WITH BRAKES	43327-67-69, 43569, 44327-37-67-69 3 & 4-SP SYNC. & AUTO. 43427-35-67-69, 43636-69, 44427-37-67-69 4-SP SYNC. 43335, 43535 AUTO.
	M C	1399897	3.23	WITH BRAKES	44255-65, 44455-65 3-SP SYNC. & AUTO.
	L F	1395166	3.36	WITH BRAKES	44 GS 3 & 4-SP SYNC.
	L D	1399898	3.36	WITH BRAKES	43335, 43535 3 & 4-SP SYNC.
	N E	1395186	3.23	WITH BRAKES	45 2 & 3 SP. AUTO. (A/C JOBS)
	N D	1395139	3.36	WITH BRAKES	ALL 45 EXPORT
	N A	1399881	3.55	WITH BRAKES	45 SYNC.
	N B	1399882	3.08	WITH BRAKES	45 2 & 3 SP. AUTO.
	N C	1399891 (S.C.O.)		WITH BRAKES	ALL 45
	L E	1399526 (S.C.O.)		WITH BRAKES	ALL 30-40
	L N	1399900	2.78	WITH BRAKES	43427-67-69, 43669, 44427-37-67-69 AUTO. 43327-67-69, 43569, 44327 37 67 69 AUTO.
POSITIVE TRACTION DIFFERENTIAL	L O	1399901	3.08	WITH BRAKES	43435, 43635 AUTO. & 3-SP SYNC. 43427-67-69, 43669, 44427-37-67-69 3-SP SYNC.
	M O	1399902	3.08	WITH BRAKES	44255-65, 44455-65 AUTO.
	L U	1395167	3.08	WITH BRAKES	44 GS AUTO.
	L P	1399903	3.23	WITH BRAKES	43335, 43535 AUTO. 43327-67-69, 43569, 44327-37-67-69 3 & 4-SP SYNC. & AUTO. 43427-35-67-69, 43635-69, 44427-37-67-69 3-SP SYNC.
	M P	1399904	3.23	WITH BRAKES	44255-65, 44455-65 3-SP SYNC. & AUTO.
	L R	1399905	3.36	WITH BRAKES	43335, 43535 3 & 4-SP SYNC.
	L T	1395168	3.36	WITH BRAKES	44 GS 3 & 4-SP SYNC.
	N N	1399886	3.55	WITH BRAKES	45 SYNC.
	N O	1399887	3.08	WITH BRAKES	45 2 & 3-SP. AUTO.
	N R	1395191	3.23	WITH BRAKES	45 2 & 3-SP. AUTO. (A/C JOBS)
	L S	1399527 (S.C.O.)		WITH BRAKES	ALL 30-40
	N P	1399892 (S.C.O.)		WITH BRAKES	ALL 45
	L Y	1395349	3.55	WITH BRAKES	44GS 3 & 4-SP SYNC. & AUTO.
	L Z	1395350	3.73	WITH BRAKES	44GS 3 & 4-SP SYNC. & AUTO.



(ASSEMBLY PLANT IDENTIFICATION)  
MFG. AXLE CODE LETTERS 1.5 INCHES HIGH STAMPED IN YELLOW INK ON LEFT BRAKE DRUM IN AREA OF WHEEL BOLTS.

(FIELD IDENTIFICATION)  
FOR FIELD IDENTIFICATION, ALL AXLE ASSEMBLIES TO BE STAMPED ON BOTTOM OF AXLE TUBE AS INDICATED FROM CHART. SAMPLE MARKING FOR 3.08 RATIO, (FOR 45 MC DEL), DATE JULY 22, (DAY IN THE YEAR MFG'D) WOULD BE... STANDARD AXLES NB-203, POSITIVE TRACTION AXLES 203-203.  
SAMPLE MARKING FOR S.C.O. RATIO, DATE JULY 22, (DAY IN YEAR MFG'D.) WOULD BE... STANDARD AXLES NC 2.56-203, POSITIVE TRACTION AXLES XNP-2.56-203.  
50 DIA. APPROX. TO BE ON BOTTOM OF AXLE TUBE WITH FIELD IDENTIFICATION CODE.



DIFF. CARRIER ASSEMBLY MARKINGS FOR MANUFACTURING INFORMATION ONLY		
COLOR CODE		
GEAR RATIO	STANDARD DIFFERENTIAL	POS. TRACTION DIFFERENTIAL
2.78	BLACK	BLACK & ORANGE
3.08	WHITE	WHITE & ORANGE
3.23	GREEN	GREEN & ORANGE
3.36	YELLOW	YELLOW & ORANGE
3.55	PINK	PINK & ORANGE
(S.C.O.)	BLUE	BLUE & ORANGE
3.73		OK BROWN & ORANGE

DATE	SYM.	REVISION RECORD	AUTH.	DR.	CK.
2-18-64	A	"X" REMOVED		AC	AL
3-31-64	B	45 REMOVED (2 PLACES)		JM	AL
3-30-64	C	NOTE REVISED, AXLE CODE INTENT, PART REMOVED 1 "X" POSITIVE TRACTION AXLES ADDED			
2-15-64	D	45 ADDED 012 PLACES, ASM. 1399526, 1399527 & INFO ADDED			
3-25-64	E	30-40 4 PLACES, 4427-44327 ADDED (4 PLACES), 4-SP SYNC. REMOVED FROM 1399897 & 1399904, 1399899, 1399906, 1399907 & DATA REMOVED 13995165, 13995166, 13995167, 13995168 & DATA ADDED			
11-24-64	F	13995155 & DATA ADDED		88101	JM, LM
12-10-64	G	13995186 & DATA ADDED, & AUTO. ADDED TO 1399896 & 1399901		88351	ED, LM
2-17-65	H	1399901 & DATA ADDED, 1399901 & DATA ADDED		88631	TM, LM
3-16-65	J	1399903 & 1399904 1399903 & 1399904 1399903 & 1399904		88821	LM, LM
		DATA ADDED		88921	TM, LM

⊗ POSITIVE TRACTION AXLES.  
(S.C.O.) SPECIAL CAR ORDER

DO NOT SCALE  
TOLERANCES UNLESS OTHERWISE SPECIFIED  
\* ALLOWED ON TWO PLACE DECIMALS  
\* .010 ALLOWED ON THREE PLACE DECIMALS  
COMMERCIAL TOLERANCES APPLY TO STANDARD PARTS - ROLLED SECTIONS - SHEET METAL GAGES - DRILLED AND PUNCHED HOLES  
BURR ALL DRILLED HOLES. COUNTERSINK ALL TAPPED HOLES .030 X 90°.

DWG. DATE 2-5-64 SCALE -- DR. J. MC ALINDON  
FIRST USED 44 GS CK  
1965-43-44-45 APPR.  
REFERENCE APPR.

MATERIAL SPEC.

NAME CHART-REAR AXLE ASSEMBLY MARKING  
PART NO. 1370304

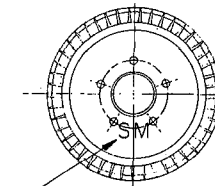
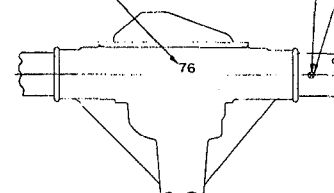
1370304  
3-31-65

OLDSMOBILE REAR AXLE MARKINGS FOR ASSEMBLY PLANTS.

AXLE TYPE	MFG. AXLE CODE	AXLE ASSEMBLY NUMBERS	RATIO	REMARKS	SERIES
STANDARD DIFFERENTIAL	70	1370715	2.78	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	75	1365045	2.78	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	71	1370717	3.08	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	76	1370721	3.08	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	72	1370719	3.23	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	77	1370723	3.23	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	69	1370656	3.55	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	80	1370654	3.55	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	SM	386118	3.08	WITH BRAKES (B.O.P)	3455-3465-3855-3865
	SO	386119	3.23	WITH BRAKES (B.O.P)	3455-3465-3855-3865
POSITIVE TRACTION DIFFERENTIAL	85	1370716	2.78	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	90	1365049	2.78	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	86	1370718	3.08	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	91	1370722	3.08	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	87	1370720	3.23	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	92	1370724	3.23	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	84	1370655	3.55	WITHOUT BRAKES (OLDS)	3300-3400-3500-3600-3800 LESS 3455-3465-3855-3865
	95	1370653	3.55	WITHOUT BRAKES (OLDS)	3455-3465-3855-3865
	SN	386124	3.08	WITH BRAKES (B.O.P)	3455-3465-3855-3865
	SP	386125	3.23	WITH BRAKES (B.O.P)	3455-3465-3855-3865
	SV	386128	3.55	WITH BRAKES (B.O.P)	3455-3465-3855-3865

DIFF. CARRIER ASM. MARKINGS FOR MANUFACTURING INFORMATION ONLY			
COLOR CODE			
GEAR RATIO	STANDARD DIFFERENTIAL	POS. TRACTION DIFFERENTIAL	
2.78	BLACK	BLACK & ORANGE	
3.08	WHITE	WHITE & ORANGE	
3.23	GREEN	GREEN & ORANGE	
3.55	PINK	PINK & ORANGE	

(ASSEMBLY PLANT IDENTIFICATION FOR AXLE ASM. WITHOUT BRAKES)  
MFG. AXLE CODE 1.5" HIGH  
NUMBER STAMPED IN YELLOW INK  
ON BOTTOM OF CARRIER.



(ASSEMBLY PLANT IDENTIFICATION FOR AXLE ASM. WITH BRAKES)  
MFG. AXLE CODE LETTERS 1.5 INCHES  
HIGH STAMPED IN YELLOW INK ON  
LEFT BRAKE DRUM IN AREA OF  
WHEEL BOLTS.

(FIELD IDENTIFICATION)  
FOR FIELD IDENTIFICATION, ALL AXLE  
ASSEMBLIES TO BE STAMPED ON BOTTOM OF  
AXLE TUBE AS INDICATED FROM CHART.  
SAMPLE MARKING FOR 3.08 RATIO,  
(FOR 3455 MODEL, LESS BRAKES)  
DATE JULY 22, (DAY IN YEAR MFGD.)  
WOULD BE, STANDARD AXLES 76-203,  
POSITIVE TRACTION AXLES 691-203

50 DIA. APPROX.  
TO BE ON BOTTOM OF AXLE TUBE WITH  
FIELD IDENTIFICATION CODE.

DATE	SYM.	REVISION RECORD	AUTH.	DR.
8-1-64	A	386118, 386119, 386122, 386124, 386125, 386128		
		2 INFORMATION ADDED.		L.K.H.
8-29-64	B	NOTE REVISED, AXLE CODE IDENT CHART REMOVED, POSITIVE TRACTION AXLES 76-203 (ON AXLE VIEW) ADDED		X.J.

⊗ POSITIVE TRACTION AXLES.

DO NOT SCALE TOLERANCES UNLESS OTHERWISE SPECIFIED  
+ = ALLOWED ON TWO PLACE DECIMALS  
± .010 ALLOWED ON THREE PLACE DECIMALS  
COMMERCIAL TOLERANCES APPLY TO STANDARD PARTS - ROLLED SECTIONS - SHEET METAL GAGES - DRILLED AND PUNCHED HOLES.  
BURR ALL DRILLED HOLES. COUNTERSINK ALL TAPPED HOLES .030 X 90°.

DWG. DATE 4-2-64 SCALE 1:1 DR. E. DUNSTON  
FIRST USED 1965-OLDS. CK. *For Day*  
33-34-35-36-3800 APPR. *For Day*  
REFERENCE APPR.  
MATERIAL SPEC. APPR.

NAME CHART-REAR AXLE ASSEMBLY MARKING  
PART NO. 1370157

1370157  
6-23-64